Texture

Texture blend polish.

High glossy

Web: http://www.grefeemold.com Email: info@grefeemold.com
<table>
<thead>
<tr>
<th>Type of Finishes</th>
<th>Current SPI Finish Numbers</th>
<th>Description &amp; Previous Finish Numbers</th>
<th>Roughness Comparison R.A.</th>
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<tbody>
<tr>
<td><strong>Diamond</strong></td>
<td>#3 Diamond Buff A1</td>
<td>is comparable to #1</td>
<td>0-1</td>
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<tr>
<td></td>
<td>#6 Diamond Buff A2</td>
<td>is slightly finer than #2</td>
<td>1-2</td>
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<td>#15 Diamond Buff A3</td>
<td>has more imperfections than #2</td>
<td>2-3</td>
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<td><strong>Paper</strong></td>
<td>600 Grit B1</td>
<td>is finer than #3</td>
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<td>400 Grit B2</td>
<td>is slightly finer than #4</td>
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<td>320 Grit B3</td>
<td>is comparable to #4</td>
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<td><strong>Stone</strong></td>
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<td>is finer than #5</td>
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<td></td>
<td>400 Stone C2</td>
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<td>320 Stone C3</td>
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<td>38-42</td>
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<td><strong>Dry Blasted</strong></td>
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<td></td>
<td>240 Aluminum Oxide Blast D2</td>
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<td>#24 Aluminum Oxide Blast D3</td>
<td>is a little more coarse than #6</td>
<td>190-230</td>
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SPI finish
When designing the product, the draft angle of the parts should be considered. Here provide the design guide for reference.
<table>
<thead>
<tr>
<th>Ptn. #</th>
<th>Depth(metric)</th>
<th>Mini Draft Angle</th>
<th>Ptn. #</th>
<th>Depth(metric)</th>
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Suggest add more 0.5 degree draft for safety.
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<th>Ptn. #</th>
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<th>Mini Draft Angle</th>
<th>Ptn. #</th>
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</table>

Suggest add more 0.5 degree draft for safety.
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<tr>
<th>Charm Nc</th>
<th>Ra(um)</th>
<th>Rz(um)</th>
<th>Draft angle $\alpha^\circ$</th>
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